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# CIN:U74220DL1998PLC092698

# **TEST REPORT**

Test Report Issued To:

**UNOR EXIM PRIVATE LIMITED** 

403, 4TH FLOOR, KIRTI MAHAL BUILDING, 19, RAJENDRA PLACE, NEW DELHI, DELHI, INDIA, 110008,

D201016014/D201016014-11 **Test Report No:** 

> Date of Issue: 26-Oct-2020

Sample Receipt Date: 16-Oct-2020 16-Oct-2020 Date of Start of Testing: Date of Completion of Test: 21-Oct-2020

**Customer Relationship Number** 

61470

#### **Sample Description:**

PRODUCT NAME-UNOMAK- GNL-99 DISPOSABLE FACE MASK, MODEL NAME-UNOMAK- GNL-99, BRAND-UNOMAK, FUNCTION-ANTIDUST, ANTI-BACTERIA, ANTI-VIRUS, MATERIAL-NON WOVEN CLOTH, FABRIC-1stPLY:25GSM2 PP SPUNBOND,2nd PLY:25GSM2MELT-BLOWN(FILTER)(NELSON LAB USA APPROVED),3rd PLY:25GSM2, PP SPUN-BOND, TYPE- EAR LOOP, TIE STRAP, COLOR-BLUE/WHITE, ITEM SIZE-175\*95MM, USAGE-PREVENT FROM BACTERIA AND VIRUSES, DROPLETS



**Customer Reference No** 

MS. PRIYANKA GOEL **Kind Attention:** 

accounts@unorexim.com 8826450088 E-Mail: **Contact No:** 

GOOD **Sample Condition:** 

Sample Quantity (Approx): Sample Size (Approx):

SAMPLE NOT DRAWN BY OUR LABORATORY. THE RESULTS RELATE ONLY TO THE ITEMS TESTED

Report Issued By

ULR-TC549220000018272F

Authencity of report can be verified by mail at verification@spectrolab.in

This is a Digitally Signed Report and hence doesn't require Physical Signature.

Spectro Analytical Labs Limited, E-41, Okhla Indl. Area, Phase-II, New Delhi- 110020 (India)

**Phone**:+91-11-40522000, 41611000 || **Web**: www.spectro.in || **Email**:care@spectro.in

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Certified Laboratory

Please refer to our Website http://www.spectro.in/spectro-policies.html for Terms & Condition



# TEST REPORT

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# **TEST REPORT FOR DETERMINATION OF:**

# Evaluating the Bacterial Filtration Efficiency (BFE) of Medical Face Mask Materials, Using a Biological Aerosol of Staphylococcus aureus

#### 1. Name of Product

UNOMAK- GNL-99 DISPOSABLE FACE MASK

#### 2. Test Method

IS:16288:2014: Medical face masks - Requirements and test methods

#### 3. Scope

To perform bacterial filtration efficiency test on surgical mask as per procedure given IS 16288:2014, by using biological aerosol of Staphylococcus aureus.

# 4. Testing Laboratory

Name: Spectro Analytical Labs Limited

Address: E-41, Okhla Phase-2

New Delhi Pin Code: 110020 Ph: 011-40522000

#### 5. Date of Test

Test Date: 16.10.2020

#### 6.0 Specimen Verification

Fabric: Non-Woven Fabric

GSM: 25gsm2

#### 6.1. Specimen Definition

The testing laboratory was not involved in the selection of the test specimen.

#### 7. Conditioning

Each test specimens were placed for 5 h at a temperature of 21±5 °C and a relative humidity of 85±5 %.

#### 8. Inoculum Size

Staphylococcus aureus ATCC 6538 (5x10<sup>5</sup> cfu/ml)

# 9. Medium Used

Tryptic soya agar

# 10. Temperature condition



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Analyst Signature

Testing(TC-5492)



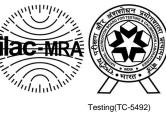
# TEST REPORT

# 11. Observations, Requirements & Result

Sr. no.	Test Parameters	Result	Limits as per 16288:2014	IS	Test Method
1	Bacterial Filtration Efficiency of Specimen (%)	98.2	Level 1=≥95 Level 2=≥98		IS 16288:2014
		98.6	Level 3=≥98		
		98.1			
		98.8			
		98.3			
	Average of BFE results (%)	98.4			
2	Area of test Specimen	Face side	Face side		IS 16288:2014
3	Flow rate of aerosol	28.3	28.3 L/Minute		IS 16288:2014
4	Mean particle size of Challenge aerosol of Staphylococcus aureus, micron	3.0	3±0.3		IS 16288:2014
5	Average Plate count of Positive control of Staphylococcus aureus in count, per test	2286	1700-3000		IS 16288:2014
6	Average Plate count of Negative control	Negative	Negative		IS 16288:2014

**Remarks**: The sample showed average 98.4 % Bacterial filtration efficiency against Staphylococcus aureus ATCC 6538 according to IS 16288:2014 test method.







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# TEST REPORT FOR DETERMINATION OF BREATHABILITY (DIFFERENTIAL PRESSURE)

#### 1. Name of Product

**UNOMAK- GNL-99 DISPOSABLE FACE MASK** 

#### 2. Test Method

IS:16289:2014 Annex.-C: Medical face masks - Requirements and test methods

#### 3. Scope

To determine the breathing resistance or Breathability of medical face mask as per Annex. C given in IS:16289: 2014; Medical face mask - Requirements and test method.

# 4. Testing Laboratory

Name: Spectro Analytical Labs Limited

Address: E-41, Okhla phase-2 New Delhi-110020

#### 5. Date of Test

Test Date - 19.10.2020

#### 6.0 Specimen Verification

Fabric: Non-Woven Fabric

GSM: 25gsm2

#### 6.1. Specimen Definition

The testing laboratory was not involved in the selection of the test specimen.

# 7. Conditioning

Analyst Signature

Each test specimen was placed for 5 Hours at a temperature of 23 °C and a relative humidity of 80 %.

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# 8. Observations, Requirements & Test Result:

#### 1. Pre test parameters

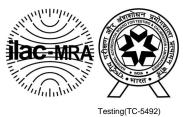
Sr. No.	Parameter		Test Method
1	Flow rate	8 Lit/min	IS:16289:2014
2	Specimen area	4.9 cm <sup>2</sup>	IS:16289:2014

Sr. No.	Specimen	Pressure (Pa)	Area (cm²)	Differential Pressure (Pa/cm²)	Average ( Pa/cm²)
1	Α	230	4.9	46.94	
2	В	235	4.9	47.96	
3	С	227	4.9	46.33	47.80
4	D	242	4.9	49.39	
5	E	237	4.9	48.37	

# 2. Requirement of Material

Sr. No.	Type of medical mask	Differential Pressure (Pa/cm²)
1	Class 1	Less than 29.4
2	Class 2	Less than 29.4
3	Class 3	Less than 49.0

3. Test Result: 47.80 Pa/cm<sup>2</sup> 4. Conclusion: Pass in class 3



**Analyst Signature** 

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#### **TEST REPORT FOR DETERMINATION OF:**

# The Resistance against penetration by synthetic blood (Fixed Volume, Horizontally projected)

#### 1.0 Name of Product

**UNOMAK- GNL-99 DISPOSABLE FACE MASK** 

#### 2.0 Test Method

**IS:16289:2014**; Standard Specification for Performance of Materials Used in Medical Face Masks **IS:16289:2014** Annex.-D; Standard Test Method for Resistance of Medical Face Masks to Penetration by Synthetic Blood (Horizontal Projection of Fixed Volume at a Known Velocity)

#### 3.0 **Scope**

**IS:16289:2014**; Standard Test Method for Resistance of Medical Face Masks to Penetration by Synthetic Blood (Horizontal Projection of Fixed Volume at a Known Velocity)

# 4.0 Testing Laboratory

Name: Spectro Analytical Labs Limited

Address: E-41, Okhla phase-2

New Delhi-110020

#### 5. Date of Test

Test Date - 19-10-2020

## **6.0 Specimen Verification**

Fabric: Non-Woven Fabric

GSM: 25gsm2

#### 6.1. Specimen Definition

The testing laboratory was not involved in the selection of the test specimen.

#### 6.0 Specimen Verification

Fabric: Non-Woven Fabric

GSM: 25gsm2

## 7. Conditioning

Each test specimens were placed for 6 h at a temperature of 27 °C and a relative humidity of 65 %.

Analyst Signature



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Testing(TC-5492)



# 8. Observations & Test Result

1. Selected Blood Pressure : 120 mm Hg 2. Volume : 2 ml

3. Target Area : Centre of mask

: Temperature 27 °C and Relative Humidity 65 %. 4. Test Condition

5. Result : Pass in class 3

Table 1. Summary of Individual specimen

Table 1. Summary of mulvidual specimen		
Specimen Number	Result	
1	Pass	
2	Pass	
3	Pass	
4	Pass	
5	Pass	

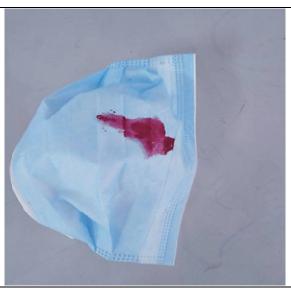


**Analyst Signature** 

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# **Photographs**





Before Test

**Exposed Side Face** 



**Unexposed Side Face** 

ilac-mra

-- End of Test Report --

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Analyst Signature

Testing(TC-5492)